

Assembly for the Zaqua Rebound Board

It is recommended to have at least 2 people for the assembly process
Please read through all steps prior to assembly



Step 1: Place towels or blanket on the ground to protect face of board. Lay acrylic face down with handle facing up. Lay each leg with wheel facing the ground on either side of face as shown in picture.



Step 2: This is a set of bolts and washers. One set is used for assembly of the right leg and another set is used for the left leg. The third set is for later use on the small crossbar.



Step 3: Have one person hold the leg steady while the second person inserts the bolt from the inside of the leg so that the washer and the nut is applied to the outer side of the frame.



Step 4: Repeat for second leg. **Do not fully tighten nuts and bolts at this time.**

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Step 5: Identify the two crossbars. The smaller crossbar will be used closest to the handle and inserted between the two legs.



Step 6: Make sure the crossbar is set up as shown.



Step 7: Use the 3rd set of bolts, nuts, and washers to secure the small crossbar. **Do not fully tighten these bolts.**



Step 8: There is one set (2 bolts, washers, and nuts) used for assembly of the large crossbar.

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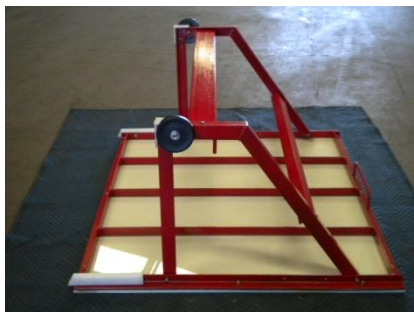
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Step 9: Hold large crossbar as shown in the picture so that the holes line up and the top of the crossbar makes a shelf for stepping on to easily maneuver the board around the deck.



Step 10: Insert the bolt from the outside of the leg so the bolt and washer will be secured from the inside of the crossbar as shown.



Step 11: At this time you will move from bolt to bolt slowly tightening each one until all bolts are firmly secured.

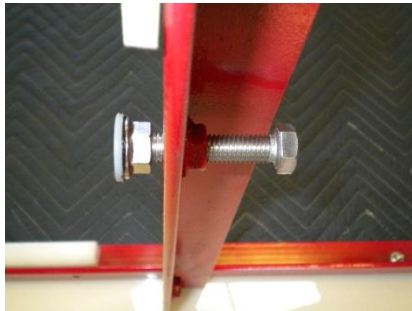
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Step 12: We will now begin to fasten the four remaining bolts. They will be assembled both the right and left legs.

*The ½" nut shown in the pictures has been replaced with a thick, white, acrylic cylinder piece that will screw directly on the ½" bolt.



Step 13: The bolts will be screwed into the nut that has been welded onto the legs as shown. Screw the acrylic foot onto the bolt as shown making sure the foot is facing the bottom of the board. Once secure, the board is assembled.



Step 14: Use two people to lift the board to its upright position as shown. One person must hold the middle handle, place a foot on the large crossbar and tilt board back so the wheels are on the ground. Move the board around to make sure all bolts are secure. When placing into the pool, slowly inch board to the edge of the deck and use the white acrylic protectors on the frame to guide the board along the side of the pool deck. Once the board is set in place, use a ½" wrench to adjust the leveling bolts so that the frame is secure and doesn't wobble.

Special Notes:

1. We suggest that coaches do the moving and setting up of the boards.
2. Two people should always help bring the board in and out of pool position.
3. Please lubricate leveling bolts monthly to ensure rusting does not occur.
4. Please email us with any questions zaquasupply@hotmail.com